



For use on dual action and random orbital sanders. The industry's highest performing and broadest selection of paper discs in PSA (pressure sensitive adhesive) disc rolls and individual discs, and hook and loop discs.

Applications:

Stripping and preparing primed and painted surfaces for finishing, sanding of plastics, fiberglass and composites, bare wood sanding, light weld blending, preparing and finishing metal, and sanding of all gel coat and body filler compounds

Size Range:

3" - 8"

Grit Range:

36 – 1500

Abrasive Grain:

Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide

Attachment Systems:

PSA (pressure-sensitive adhesive), hook and loop

Paper Weights:

Heavyweight – E and F; Lightweight – B and C

Vacuum Holes:

See product availability charts

Machine Used:



MATERIAL/APPLICATION-TO-PRODUCT RECOMMENDATION GUIDE

	BEST Highest Productivity Lowest Total Cost		BETTER Excellent Blend of Performance & Price		GOOD Consistent Performance: Low Initial Price
	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Light Stock Removal-Finishing
Primed, Painted Surfaces		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Fiberglass / Composites / Gel Coats		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Wood		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Metal	Norton SG H920	Dry Ice A975	BlueFire H822	OP A275	Gold Reserve A296
Body Fillers / Compounds / Plastics		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296

APPLICATION/GRIT RECOMMENDATION GUIDE

COARSER (GRINDING)														FINER (FINISHING)							
36	40	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500		
Roughing to Intermediate																					
				Intermediate to Finishing																	
								Fine Finishing													
												Ultra Fine Finishing									

CROSS REFERENCE GUIDE

NORTON	TOTAL PERFORMANCE							INITIAL PRICE	
	BEST		BETTER					GOOD	
	F-Wt.	B- & C-Wt.	F-Wt.	E-Wt.	B-Wt.	B-Wt.-Wt.	B-Wt.	C-Wt.	B-Wt.
	Norton SG H920	Dry Ice A975	BlueFire H822	BlueFire H875P	OP A275	A270	Durite A475	A290	Gold Reserve A296
3M	763U, 751I	734U, 735U, 765L	–	750U, 751U, 740I, 745I	216U, 255L, 260L, 334U	210U, 268L, 360L	414N, 415N, 405N, 415U, 435U	236U	214U, 316U Red. NX
Hermes	CB115	–	BW 115	–	VC154-LL	VC152	PSF-LL, SF168	HCAB-LL, HC135, VC151-LL	–
Indasa	–	–	–	–	RedLine	–	–	–	WhiteLine
Klingspor	–	PS36	PS20, PS21, PS22	–	PS33	–	PL35	PS33	PL36
Mirka	–	–	–	Royal Coarse Cut	Q-Silver, Royal, Royal Micro	Silver	CaratFlex, PolarStar	Bulldog Gold, Basecut	Carat (B), Basecut
SIA	–	1950	1820, 1919	1820, 1919	1940, 1950	–	1748	1947	–
VSM	–	–	–	KP510E, KP709	MPG	–	CP131A	KP911	MP10

Lightweight Paper Discs

Hook & Loop
Individual Discs
Vacuum



TIER:	BEST	BETTER	GOOD	GOOD	GOOD
BRAND:	Norton	Norton	Norton	Norton	Norton
CAP CODE:	DRY ICE A975 NO-FIL	OP A275 NO-FIL	GOLD RESERVE A296 NO-FIL	A290 NO-FIL	A290 NO-FIL
ABRASIVE:	Ceramic Alumina	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	B- & C-Weight	B-Weight	B-weight	C-Weight	C-Weight
FASTENING:	Hook & Loop	Hook & Loop	Hook & Loop	Hook & Loop	Hook & Loop
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./STD PKG.	PART #	PART #	PART #	PART #	PART #
			5 in. x 5 Hole Die #3328	5 in. x 5 Hole Die #3328		5 in. x 5 Hole Die #3328	5 in. x 8 Hole Die #3392
5	60	100/400				66261130236‡	66261130245‡
	80	100/400	66261140517‡	66261131583		66261130235‡	66261130244‡
	100	100/400		66261131582		66261130234‡	66261130243‡
	120	100/400	66261140515‡	66261131581		66261130233‡	66261130242‡
	150	100/400		66261131580		66261130232‡	66261130241‡
	180	100/400		66261131579		66261130231‡	66261130240‡
	220	100/400		66261131578		66261130230‡	66261130239‡
	240	100/400		66261131577			
	320	100/400		66261131575		66261130227‡	66261130238‡
	400	100/400		66261131573		66261130226‡	
				66261131571			
			6 in. x 6 Hole Die #3371	6 in. x 6 Hole Die #3371	6 in. x 6 Hole Die #3371	6 in. x 6 Hole Die #3371	
6	80	100/400	66261140527‡	66261131600	66623334786‡	66261130255‡	
	100	100/400		66261131599	66623334787‡		
	120	100/400		66261131598	66623334788‡	66261130253‡	
	150	100/400		66261131597	66623334789‡		
	180	100/400		66261131596	66623334790‡	66261130251‡	
	220	100/400		66261131595	66623334791‡	66261130250‡	
	280	100/400		66261131593			
	320	100/400	66261149553‡	66261131592	66623334793‡		
	400	100/400		66261131590	66623334794‡		
	600	100/400		66261131588	66623334796‡		
	800	100/400		66261131587	66623334797‡		
	1000	100/400		66261131586			
	1500	100/400		66261131584			

Packaging Standards: ‡ A975 Vacuum, A296 Vacuum, A290 Vacuum = 50/200

Refer to the end of this section for back-up pads and accessories.